



Cutting Electrode

ALPHA CUT ROD

Characteristics:

ALPHA CUT ROD is a heavy coating electrode designed for faster and smoother cutting, piercing of all types of steels including stainless steel, austenitic manganese steel, and cast iron. Non ferrous metal in all position .No special skill, supplementary equipment or oxygen tanks are required. It produces negligible slag and does not damage metal structure.

Applications:

For cutting and piercing carbon steel, low alloy steels, For cutting nickel and nickel alloys, For cutting copper, brass, bronze, aluminum and other metal and alloys.

Classifications: IRS M-28/2017 CLASS N1

Welding Data

Size Dia (mm)	3.15	4.00	5.00
Welding Current (Amps)	150- 230	200-300	250-350

Approvals: RDSO AS PER IRS M-28/2017 CLASS N1

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